



# M1 Kwik-Key™ System

## 35, 37, 39 all Shackle Lengths and shrouded



Patent Pending

- Create keyed alike locks in popular 1.5", 1.75" and 2" wide laminated bodies.
- All padlocks come with the M1 keyway cylinder installed ready to key into 4 pin Master Lock key codes.
- Optional shackle lengths and shrouded shackle bodies, ( unique to Squire), are also available.
- Pins and springs are easily inserted using the pin loading tool through the pinning chamber on the padlock side.
- No need to wait for special orders, take care of your customers' needs right away.
- A reliable great alternative to other one time key-able products on the market today.
- Optional Color Coded Padlock Jackets are ideal for quick identification for Individual workers, departments or Safety Lockout Systems.
- Keyed alike padlocks can be identified easily using colored padlock jacket.



	Model Number	Description	Body Width Inches	Vertical Shackle Clearance Inches	Shackle Diameter Inches	Side Plug #	Jacket Part #
Open Shackle	<b>35</b>	1.5" Laminated Double Locking Padlock 1M 4 pin	1.5"	1"	9/32"	35SP	JC35
	<b>37</b>	1.75" Laminated Double Locking Padlock 1M 4 pin	1.75"	1"	5/16"	37SP	JC37
	<b>39</b>	2" Laminated Double Locking Padlock 1M 4 pin	2"	1"	3/8"	39SP	JC39
Closed Shackle	<b>37C</b>	1.75" Laminated Double Locking Padlock 1M 4 pin Protected Shackle	1.75"	3/4"	5/16"	37SP	JC37
	<b>39C</b>	2" Laminated Double Locking Padlock 1M 4 pin Protected Shackle	2"	3/4"	3/8"	39SP	JC39
	<b>35 1.5"</b>	1.5" Laminated Double Locking Padlock 1M 4 pin extended Shackle 1 .5"	1.5"	1.5"	9/32"	35SP	JC35
Long Shackle	<b>35 2.5"</b>	1.75" Laminated Double Locking Padlock 1M 4 pin extended Shackle 2 .5"	1.5"	2.5"	9/32"	35SP	JC35
	<b>37 2.5"</b>	1.75" Laminated Double Locking Padlock 1M 4 pin extended Shackle 2 .5"	1.75"	1.75"	5/16"	37SP	JC35
	<b>39 1.5"</b>	2" Laminated Double Locking Padlock 1M 4 pin extended Shackle 1 .5"	2"	1.5"	3/8"	39SP	JC39
	<b>39 2.5"</b>	2" Laminated Double Locking Padlock 1M 4 pin extended Shackle 2 .5"	2"	2.5"	3/8"	39SP	JC39

# How to pin a padlock using the Squire M1 Kwik-Key Pinning System



**Step 1**  
Select Padlock and Cut Key.



**Step 2**  
Read and Chart customers key (Master K1 Keyway) using the optional Squire Key Reader or select a key differ to start a new keyed alike system. When charting key cuts, start from key bow to tip of key.



**Step 3**  
Insert the pin loading tool into the open slot on the side of the padlock.



**Step 4**  
Install bottoms pins, top pins and springs per code desired (use optional pin loading tool as a guide during pin install).



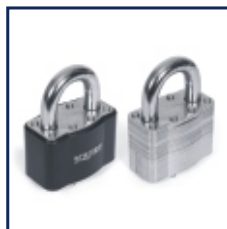
**Step 5**  
At each stage, inserting the pins, drivers and springs you can use the punch tool to push the component fully into each hole.



**Step 6**  
Test copied pin code, **insert test block and hold firmly** into lock body. Insert copied key and test by rotating key allowing shackle to open. If rotation is smooth, repeat test to assure pinning is correct.



**Step 7**  
Once padlock has been tested, position the padlock on to side with test block in up position. Remove test block and insert body plug firming into position. Then proceed with installation of body plug using an arbor press or **lightly** tap body plug into a flush position with side of lock body.



**Step 8**  
Push the plastic body cover over the padlock. Lock is now complete.

The 1mkk Squire Service kit includes:

- 2 - Model 35 Padlock Bodies
- 2 - Model 37 Padlock Bodies
- 2 - Model 39 Padlock Bodies
- 2 - each Plastic Jacks for 35, 37 & 39
- 6 - Side Plug's for securing pin installation
- 1 - Key Reader
- 1 - Test Block Tool
- 1 - Pin Loading Tool
- 1 - Punch Tool



Model PLT



Model KRT



Model TBT



Model XPT



Optional Color Coded Jackets

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**10**  
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guarantee